

# Stainless Fabrication, Inc.

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## FIELD MODIFICATIONS & REPAIRS

Typically a repair is much less expensive than replacement in both time and money.

SFI field crews not only erect large storage tanks in the field, they also make on-site modifications and repairs to existing vessels. We offer varying levels of service from an inspection trip, to providing “labor only”, or providing labor and materials to repair a vessel.

Our crews are skilled in working with a variety of materials, material finishes, and weld finishes. SFI welders are ASME certified and authorized to fabricate on-site and make repairs. We can do just about anything - repair cracked welds, move fittings, field install a manway, agitation modifications, replacement of outer jacket or a crushed top.



The silo top at left was fabricated in our shop and shipped to the jobsite in Oklahoma. Once there, the damaged top was cut off and the new top welded in place. In addition to repairing the damaged vessel, the owner was able to increase capacity by increasing the sidewall height.

**In summary, when a tank repair or modification is needed, SFI has the experience to do a high quality job, quickly, and at a fraction of the cost of a new vessel.**